LAST STEAM SUPPLY TAKE-OFF

STEAM MAIN

MIN. 12"

MIN. 6"

FULL SIZE DIRT LEG

4'-0"

INVERTED BUCKET STEAM TRAP

CONDENSATE RETURN PIPING

DRIP LEG PIPE DIAMETER:
4" MAIN PIPE AND LESS - EQUAL TO MAIN
5" MAIN PIPE AND LESS - 1/2 MAIN, BUT NO SMALLER THAN 4"
MORE

DRIP LEG PIPE LENGTH:
12" MINIMUM OR
1-1/2 TIMES THE MAIN PIPE DIAMETER

END OF STEAM MAIN DRIP DETAIL

12/94